



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5559-041
Job Sheet 174374



Part No: D5559-041

Job Qty: 10 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg D5559 Rev.B IPP REV:A 17.10.17 NEW ISSUE DD VERF:JFS IPP Rev.B Updated Bom per Dwg Rev.B
18/03/01 JFS Verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/12/18	0.00	0.00	Start Up Waterjet		SC 18/03/14
100	Waterjet	10 pcs		4/12/18	0.00	1.54	Waterjet1		SC 18/03/14
110	QC	10 pcs		4/12/18	0.00	0.00	QC2 Waterjet-4		SC 18/03/14
120	QC	10 pcs		4/12/18	0.00	0.00	QC8-6		38
130	Large Fab	10 pcs		4/13/18	0.00	16.95	Large Fab 1		JBC
140	QC	10 pcs		4/13/18	0.00	0.00	QC9	DAS	
150	QC	10 pcs		4/13/18	0.00	0.00	QC5	10	
180	Packaging	10 pcs		4/13/18	0.00	0.00	Packaging3 Large Fab	978/1	
190	QC21-SA	10 Ea		4/13/18	0.00	0.00	QC21		DAS 21 9-80 APR 13 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 130 - 1-Weld D3009-3 cups as per dwg D5559 A/R 316L stainless steel rod : _____ 1- WELD HARDCOAT TO
PLATE 2059B HARDCOAT BATCH: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	6.8000 sf (.68 ea)	90-Start up Operation	
D3009-3	Cup	80 Ea (8 ea)	130-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	7	267	0
130-Large Fab	D3009-3	80	114	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
DART Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K6A 1K7 CANADA TEL.: 1 813 832-6200 Email: sales@dartaero.com www.dartaero.com Container No: S052439 Part: D5559-041 Job No: 174374 Serial No/Batch: S052439 Revision: B Inspector: Date: 03/17/18		<table style="width:100%; border: none;"> <tr> <td style="border: none;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td style="border: none;">QC / QA Coordinator Approval</td> </tr> </table>		Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval																
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Internal Training Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ OTHER : _____																			

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	